



NEW PRODUCT RELEASE (2008-01)

## Holley Ultra HP Mechanical Fuel Pumps

AVAILABLE: ON THE SHELF

### PRODUCT DESCRIPTION

Holley Performance Products is proud to introduce the new Ultra HP Billet Mechanical Fuel Pumps. They're constructed from CNC machined 6061-T6 aluminum to provide the utmost in strength and superior looks. These pumps not only look good they also perform. The Ultra HP Series pumps were put thru extensive durability testing before they were released for production. This equates to a rock solid, long lasting fuel pump. They come standard with -10 AN inlet and -8AN outlet fittings.

Are you worried about Frame clearance? Well, no worries with this pump, the base can be rotated independently from the top so it can be tailored to your application. The 180° inlet/outlets provide for the utmost in flow. The -30 Series free-flow 200GPH while the -35 flow 225GPH. All Ultra HP fuel pumps require a regulator. Holley Part # 12-704 is recommended. They are intended for hard core strip use or they are perfect for use in circle track classes. The Ultra HP series pumps are available for small and big block Chevy as well as the small block Ford (289/302/351W). A marine version of the BB Chevy is also available. The SB Ford pumps are not 180°

The -30 and -40 fuel pumps have a preset shutoff pressure of 10-11 PSI while the -35 fuel pumps have a preset shutoff pressure of 15.5-17 PSI and will require the use of a fuel pressure regulator such as Holley part number 12-704.

### END USER SEGMENTS

- High Performance Strip
- Circle Track
- Marine



### KEY FEATURES AND BENEFITS

- Ultra HP Series -30 flow 200GPH (gasoline), -35 flow 225 GPH (alcohol)
- Made from 6061-T6 billet Aluminum
- Hard coat anodized for corrosion resistance
- -10A/N Inlet and -8AN outlet fittings included
- Bases independently rotate from the top for ease of installation
- All Ultra HP fuel pumps are rebuildable



**NOTE: HP FUEL PUMPS ARE NOT REBUILDABLE. ALL PARTS BELOW ARE FOR ULTRA HP PUMPS ONLY.**

**Kit type and Contents:**

**Part Number:**

**Hardware Kit (Stainless Steel)**

**12-760**

- 4 Socket head cap screw (8-32 x 3/8")
- 6 Socket head cap screw (10-32 x 5/8")
- 2 Socket head cap screw (1/4"-20 x 1")
- 2 AN crush washer
- 1 Set screw (5/16"-24 x 1/4")
- 1 Set screw (8-32 x 1/8")

**Arm Replacement Kit**

**12-763 for SBC**

- 1 Fuel pump lever arm
- 1 Spring (fuel pump lever arm return)
- 1 Fulcrum pin

**12-764 for BBC**

**12-765 for SBF**

**Valve Body Replacement Kit**

**12-762**

- 1 New Valve Body

**Diaphragm Assembly (Low Pressure) -30 and -40 pumps**

**12-755**

- 1 Low pressure diaphragm assembly

**Diaphragm Assembly (High Pressure) -35 pumps**

**12-756**

- 1 High pressure diaphragm assembly

**Gasket Replacement Kit**

**12-757**

- 1 Valve body to bottom gasket
- 1 Rubber pulsator
- 1 Engine mounting gasket
- 1 Sintered bronze breather vent
- 1 Brass hose barb

**WHOLESALE INFORMATION**

<i>Part No.</i>	<i>Description</i>	<i>Length</i>	<i>Width</i>	<i>Height</i>	<i>Weight</i>
12-289-30	SB FORD ULTRA HP MECH PUMP	11.5	5.25	5.5	3.2
12-289-35	SB FORD ULTRA HP MECH PUMP, ALCOHOL	11.5	5.25	5.5	3.2
12-327-30	SB CHEVY ULTRA HP MECH PUMP	11.5	5.25	5.5	3.2
12-327-35	SB CHEVY ULTRA HP MECH PUMP, ALCOHOL	11.5	5.25	5.5	3.2
12-454-30	BB CHEVY ULTRA HP MECH PUMP	11.5	5.25	5.5	3.2
12-454-35	BB CHEVY ULTRA HP MECH PUMP, ALCOHOL	11.5	5.25	5.5	3.2
12-454-40	BB CHEVY ULTRA HP MECH PUMP, MARINE	11.5	5.25	5.5	3.2
12-760	KIT - HARDWARE UHP MECH PUMP	10	6	4.25	2
12-763	REPLACEMENT ARM - SBC UHP	10	6	4.25	2
12-764	REPLACEMENT ARM - BBC UHP	10	6	4.25	2
12-765	REPLACEMENT ARM - SBF UHP	10	6	4.25	2
12-762	VALVE BODY - UHP MECH PUMP	10	6	4.25	2
12-755	DIAPH ASSY -30 & -40 UHP PUMP	10	6	4.25	2
12-756	DIAPH ASSY -35 UHP PUMP	10	6	4.25	2
12-757	KIT - GASKET FOR UHP MECH PUMPS	10	6	4.25	2